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PATENT ABSTRACTS OF JAPAN

(11) Publication number: **2000325791 A**(43) Date of publication of application: **28.11.00**

(51) Int. Cl. **B01J 23/63**
B01D 53/34
B01D 53/94
B01J 23/58
B01J 23/648
B01J 23/89
F01N 3/08
F01N 3/10
F01N 3/28

(21) Application number: **11136991**(71) Applicant: **TOYOTA MOTOR CORP**(22) Date of filing: **18.05.99**(72) Inventor: **ISHIKAWA MICHIO**

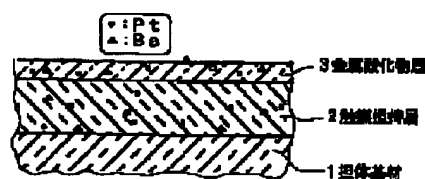
(54) **CATALYST FOR CLEANING EXHAUST GAS AND
 METHOD FOR CLEANING EXHAUST GAS**

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(57) Abstract:

PROBLEM TO BE SOLVED: To enhance the cleaning rate of NO_x after the life of an occlusion reduction-type exhaust gas cleaning catalyst beyond the current level of the rate by further inhibiting the sulfur poisoning of the catalyst.

SOLUTION: On the surface of a catalyst carrying layer 2, a metallic oxide layer 3 comprising at least one kind of metallic oxide selected from a transition metal and a rare earth element and a noble metal carried by the metallic oxide. SO_x is hardly adsorbable in the metallic oxide layer 3 and oxygen present in the interface between the metallic oxide and the noble metal is removed through a reduction reaction. It is considered that the interface part acts as an activation point for the reduction reaction of NO_x. Thus the NO_x cleaning power of the catalyst is upgraded.



● TiO ₂ SO ₂ =20	□ CuO ₂ SO ₂ =40	実施例 5
○ TiO ₂ SO ₂ =0	■ Fe ₂ O ₃ SO ₂ =20	実施例 6
▲ Al ₂ O ₃ SO ₂ =30	● Ni ₂ O ₃ SO ₂ =80	実施例 3
△ Al ₂ O ₃ SO ₂ =0	★ SnO ₂ SO ₂ =80	実施例 4
◆ ZrO ₂ SO ₂ =20	☆ PrO ₃ SO ₂ =30	実施例 2
◇ ZrO ₂ SO ₂ =0		